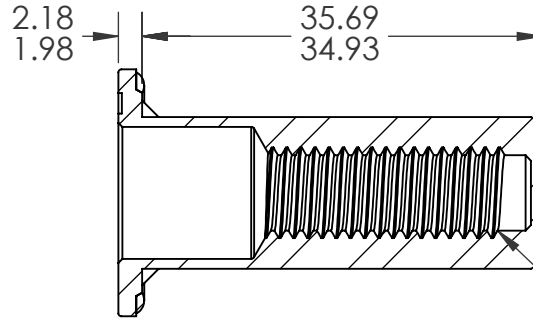
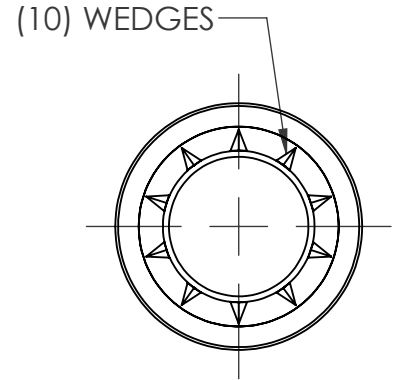
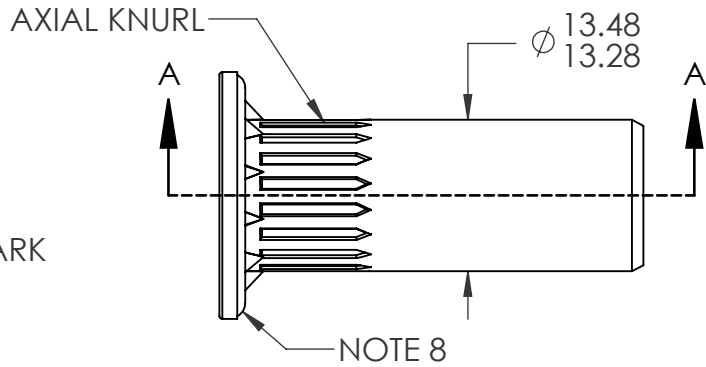
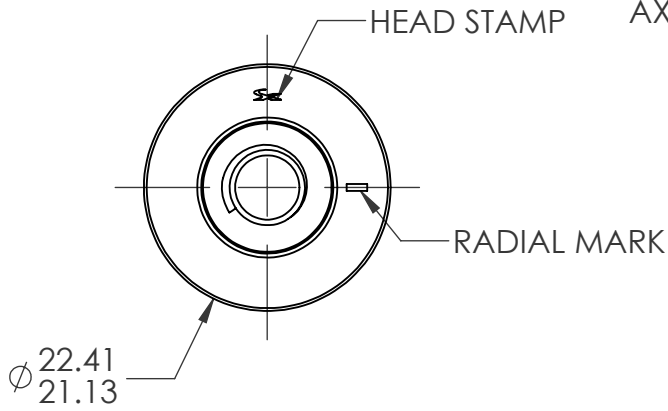


REVISIONS				
REV.	DESCRIPTION	DATE	ECN	INITIAL
A	INITIAL RELEASE	1/21/21	3764	ARG



M8X1.25 6H
PER ASME B1.13M
MINOR DIA.: 6.65 - 6.91

SECTION A-A
SCALE 1.5 : 1

- NOTE:**
- GRIP RANGE: 3.5 - 6.0
 - HOLE SIZE: 13.50 +0.15/-0.00 AFTER ALL APPLIED FINISHES.
 - INSTALLED LENGTH: 27.50 MAX.
 - INSTALLED THREAD DEPTH: 27.0 MIN. IN MIN. GRIP
 - LUBRICATION: WAX
 - INSTALLATION TOOL: SPIN-PULL
 - THREADS MEET CLASS 8 PROOF LOAD: 31.8kN PER ISO 898-2
 - DEPOSIT PLASTISOL ALONG OUTER GROOVE OF THE HEAD. SEAL MUST NOT CONTACT WEDGES.

PROPRIETARY AND CONFIDENTIAL
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SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ± 1 BEND ± 1 ONE PLACE DECIMAL ± 0.3 TWO PLACE DECIMAL ± 0.08	DRAWN	ARG 1/21/21
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	CL 1/21/21
		C1008/C1010 STEEL	MFG APPR.	
		FINISH	Q.A.	
		ZINC PLATE CLEAR TRIVALENT CHROMATE PER SFS-01-001, SC1	COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358	
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		



TITLE:
M8 CLOSED END LARGE FLANGE OPTISERT W/ SEAL

SIZE DWG. NO. REV
A OPT2-8125-6.0BS A

SCALE: 2:1 WEIGHT: SHEET 1 OF 1